

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date:	14.06.19	Job No.:	ADR Yes/No: N	ADR Date:		ECN #:	14- 579
Product No.:	D117-1006	Created By:	VS	Approved By:			
Product Name:	Bubble Window	Checked By:					

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	14/06/24	DQA / QA Coord.	Y	PS	14/06/23
Production Manager / Coord.	Y	LL/MF	14.06.23	QC Coordinator	Y	ED	14/06/23
Purchasing Coord.	Y	CL	14.06.23	Customer Support	Y	SW/LM	14.06.23
Production Engineering Coord.	Y	DD/JLM	14/06/23	Customer Technical Support	Y	MB/HS	14.06.23
Production Engineering Coord.	Y	DL	14.06.23	Marketing Manager	Y	KO	14.06.02
Customer Order Processing	N	RM/CC		Sales Support Manager	Y	NM	14.07.02

Reason for Change:
Release documents for TC STC SH14-16

Documents Affected:
SH14-16 Issue 1, MDL-D117-1006 Rev. A, IIN-D117-1006 Rev. B, DOC-D117-1006-1 Rev. A, ICA-D117-1006 Rev. 0, FMS-D117-1006 Rev. A, ACR-D117-1006-1 Rev. A, FTP-D117-1006-1 Rev. A, FTR-D117-1006-1 Rev. A, TP-D117-1006-1 Rev. A, TR-D117-1006-1 Rev. A, D5034 Rev. A, D5093 Rev. A, D5094 Rev. A, D5115 Rev. A, D5107 Rev. A

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____

PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	SW	Send rest of kit to Great Slave	14.07.09
2	Notify Eurocopter France	N		Case 8140	
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings/Item ID's Under Review (URF)	N			
5	Update Master Document List (MDL)	Y	VS	MDL-D117-1006 Rev. A	14.06.17 VS
6	Update Document Record (DR)	N			
7	Update Product Compatability Matrix	N			
8	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move / Update Electronic Files / Design Journal	Y	KJ		14.06.23
11	Update Product Specification Files (Bluefiles)	Y	KJ		14.06.23
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		14.06.23
13	Update Product Development Summary (STC applications)	N	VS		
14	Update QSI 021 (TC/FAA STC) and/or STC Approval List	Y	KJ		14.06.23
15	Create/Update Parts / STC Database	Y	KJ		14.06.23
16	Update / Verify Airworthiness Release Certificate Database	Y	KJ	#164	14.06.23
17	Create / Update Change Record Form / Item Card Database	Y	KJ	D117-1006-012 @ CHG 001	14.06.023
18	Create / Update Packaging Process Plan (PPP)	Y	KJ		14.06.23
19	Red Decals required on Packaging Process Plan (PPP)?	N			
20	Update Controlled Supplier Documents (Qpulse) Database	N			
21	Update Grey Project Binder / Electronic Project Folder	Y	KJ		14.06.23
22	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		14.06.23
23	Manufacturing Licensing Agreement Update	N			
24					

Description / Action:

- Create D117-1006-012 kit @ CHG 001
- Need to send rest of kit and paperwork to Great Slave (HS/BB/PS/SW)
- Update BOM per IIN-D117-1006 Rev. B
- Create routings for new parts added to BOM

ECN Verified & Complete: Date: 14/8/26